

## COMPOUND SEMICONDUCTOR CRYSTAL GROWTH METHOD

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Patent Number: JP5074717  
Publication date: 1993-03-26  
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Requested Patent: ☐ JP5074717  
Application Number: JP19910230656 19910911  
Priority Number(s):  
IPC Classification: H01L21/205; B01J23/38; C30B25/14; C30B29/40  
EC Classification:  
EC Classification:  
Equivalents:

### Abstract

**PURPOSE:** To epitaxially grow an atomic layer of good quality using a small quantity of raw gas by enhancing the reactive efficiency of the raw gas by introducing a catalyst into a growth device.

**CONSTITUTION:** A substrate 3 is heated up using a high frequency heater 4. After a quartz reaction tube 1 has been purged by feeding hydrogen gas into it through a valve 7,  $(\text{CH}_3)_3\text{Ga}$  is vaporized using a bubbler 8, and the  $(\text{CH}_3)_3\text{Ga}$  is fed into the quartz reactor tube 1 through a switching valve 5. Then, after the quartz reaction tube 1 has been purged by feeding hydrogen gas again,  $\text{AsH}_3$  is fed through a switching valve 6, and the catalyst 11 introduced into a growth device is heated up using a power source 12. As a result, the partial contact of the  $\text{AsH}_3$  to be fed as the raw material of arsenic, is accelerated by a catalytic action, and the feeding efficiency of arsenic can be improved. Accordingly, an atomic layer can be grown by a little feeding quantity of  $\text{AsH}_3$ .